

Experimental protocol to investigate particle aerosolization of a product under abrasion and under environmental weathering

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- 1 **TITLE:**
- 2 Experimental protocol to investigate particle aerosolization of a product under abrasion
- 3 and under environmental weathering in view of ensuring its nanosafety-by-design
- 4

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41 KEY WORDS

- 42 Nanomaterials, Particles; Nanosafety-by-design, Product design, Abrasion, Weathering,
- 43 Emission, Aerosol
- 44

45 SHORT ABSTRACT

- 46 In this article, results on the emission of engineered nanomaterials, in the form of aerosols are
- 47 presented, once they are subjected to mechanical solicitation and environmental weathering.
- 48 These results have been obtained using a specific experimental set-up which is described in
- 49 details.
- 50

52 LONG ABSTRACT

The present article advocates the approach of nanosafety-by-design of nanostructured 53 54 products for their durable development. This approach is basically a preemptive one in which the focus is put on minimizing the emission of engineered nanomaterials' aerosols during the 55 usage phase of the product's life cycle. This can be attained by altering its material properties 56 57 during its design phase without compromising with any of its added benefits. In this article, an experimental methodology is presented to investigate the nanosafety-by-design of three 58 commercial nanostructured products through their mechanical solicitation and environmental 59 60 weathering. The mean chosen for applying the mechanical solicitation is an abrasion process and for the environmental weathering, it is an accelerated UV exposure in the presence of 61 humidity and heat. The eventual emission of engineered nanomaterials is studied in terms of 62 63 their number concentration, size distribution, morphology and chemical composition. For the given test samples and experimental conditions, it was found that the application of the 64 mechanical stresses alone emits the engineered nanomaterials' aerosols in which the 65 engineered nanomaterial is always embedded inside the product matrix, thus, a representative 66 67 product element. In such a case, the emitted aerosols comprise of both nanoparticles as well as microparticles. But if the mechanical stresses are coupled with the environmental 68 weathering, then the eventual deterioration of the product, after a certain weathering duration, 69 70 may lead to the emission of the free engineered nanomaterial aerosols too.

71 72

73 INTRODUCTION

With a rapid maturity in the nanotechnology, its advancement is driven by rapid 74 75 commercialization of products containing Engineered Nanomaterials (ENM) with remarkable properties. As described by $Potocnick^1$ in the article 18(5) of Regulation 76 1169/2011, issued by the European Commission, ENM can be defined as "any intentionally 77 manufactured material, containing particles, in an unbound state or as an aggregate or as an 78 79 agglomerate and where, for 50% or more of the particles in the number size distribution, one 80 or more external dimensions is in the size range 1 nm to 100 nm". Moreover, the products containing ENM, either in their solid bulk or on their solid surfaces or in their liquid 81 suspensions, can be termed as Nanostructured products. Different types of ENM with 82 different formulations and functionalizations are used in such products according to the 83 nature of application and budget. The products can be in the form of coatings, paints, tiles, 84 house bricks, concrete etc. 85

86

87 As far as the research is concerned, one may also find enormous number of publications on the innovations that have been accomplished through nanotechnology. Despite this enormous 88 89 research, the appealing traits of ENM are under probe for potential health or environmental dangers due to their tendency to get released or emitted in air in the form of aerosols during 90 the use or processing of the nanostructures products (for example Oberdorster *et al.*², Le 91 Bihan et al.³ and Houdy et al.⁴). Kulkarni et al.⁵ defines an aerosol as the suspension of solid 92 or liquid particles in the gaseous medium. Hsu and Chein⁶ have demonstrated that during the 93 use or processing of a nanostructured product, a nanostructured product is subjected to 94 95 various mechanical stresses and *environmental weathering* which facilitate such an emission.

96

According to Maynard⁷, upon exposure, these aerosols of ENM may interact with human
organism through inhalation or dermal contacts and get deposited inside the body which
consequently may cause various detrimental effects, including the carcinogenic ones. Thus, a
thorough understanding of the ENM emission phenomenon is of paramount importance given

the unprecedented use of nanostructured products, as mentioned by Shatkin *et al.*⁸. This may
 not only help in avoiding unanticipated health related complications arising from their
 exposure but also in encouraging public confidence in nanotechnologies.

- Nevertheless, the exposure related problem has now started getting attention by the research 105 community and has been recently highlighted by various research units throughout the world 106 (for example, Hsu and Chein⁶, Göhler *et al.*⁹, Allen *et al.*¹⁰, Allen *et al.*¹¹, Al-Kattan et al.¹², Kaegi et al.¹³, Hirth *et al.*¹⁴, Shandilya *et al.*^{15, 31, 33}, Wohlleben *et al.*¹⁶, Bouillard *et al.*¹⁷, 107 108 Ounoughene *et al.*¹⁸). Considering the large scale deployment of nanostructured products in 109 110 the commercial markets, the most effective approach to tackle the problem would be a preemptive one. In such an approach, a product is designed in such a way that it is "nanosafe-111 by-design" or "Design for safer Nanotechnology" (Morose¹⁹) i.e. low emissive. In other 112 words, it maximizes their benefits in problem solving during its use while emitting a 113 minimum amount of aerosols in the environment. 114
- 115

104

To test the nanosafety-by-design during the usage phase of a nanostructured product, the authors present an appropriate experimental methodology to do so in the present article. This methodology consists of two types of solicitations: (i) *mechanical* and (ii) *environmental* which aim at simulating the real life stresses to which the nanostructured product, a masonry brick, is subjected to during its usage phase.

121

(i) A linear abrasion apparatus which simulates the mechanical solicitation. Its original and 122 commercial form, as shown in figure 1 (a), is referenced in numerous internationally 123 recognized test standards like ASTM D4060²⁰, ASTM D6037²¹ and ASTM D1044²². According to Golanski *et al.*²³, due to its robust and user-friendly design, its original form is 124 125 126 already being used widely in industries for analyzing the performance of products like paint, coating, metal, paper, textile, etc. The stress being applied through this apparatus corresponds 127 to the typical one applied in a domestic setting, for example, walking with shoes and 128 displacement of different objects in a household (Vorbau *et al.*²⁴ and Hassan *et al.*²⁵). In 129 figure 1 (a), a horizontally displacing bar moves the standard abradant in a to and fro motion 130 over the sample surface. The abrasion wear occurs at the contact surface due to the friction at 131 the contact. The magnitude of the abrasion wear can be varied by varying the normal load 132 (F_N) which acts at the top of the abradant. By changing the type of the abradant and normal 133 load value, one may vary the abrasiveness and hence the mechanical stress. Morgeneyer et 134 al.²⁶ have pointed out that the stress tensor to be measured during abrasion is composed of 135 normal and tangential components. The normal stress is the direct result of the normal load, 136 i.e. of F_N whereas the tangential stress is the result of the tangentially acting friction process, 137 measured as force (F_T) and it acts parallel or anti-parallel to the direction in which abrasion 138 takes place. In the original form of this abrasion apparatus, one cannot determine F_T . 139 Therefore, the role of the mechanical stresses during the aerosolization of ENM cannot 140 completely be determined. To eradicate this limitation, as described in details by Morgeneyer 141 et al.²⁶, we have (a) modified it by replacing the already installed horizontal steel bar by a 142 replica in aluminum 2024 alloy and (b) mounted a strain gauge on the top surface of this 143 replicated aluminum alloy bar. This is shown in figure 1 (b). This strain gauge has 1.5 mm of 144 145 active measuring grid length and 5.7 mm of measuring grid carrier length. It is made of a constantan foil having 3.8 μ m of thickness and 1.95 \pm 1.5% of gauge factor. A proper 146 measurement of the mechanical stresses are ensured through a dynamic strain gauge amplifier 147 148 which is connected in series to the strain gauge, thus allowing a reliable measurement of the 149 strain produced in the gauge. The data transmitted via amplifier is acquired using a data acquisition software. 150

[*Place figures 1 (a) (b) here*] 152

153

In the figure 2, the complete experimental set-up is shown where this modified Taber 154 abrasion apparatus is placed under the conformity of a nanosecured work post. A particle free 155 air is constantly circulating inside this work post at a flow rate of 31000 l/min. It has a 156 particle filter efficiency of 99.99% and has already been successfully employed by 157 Morgeneyer *et al.*²⁷ in various nanoparticles' dustiness tests. 158 159

160 [Place figure 2 here]

161

The motor of the abrasion apparatus is kept outside and its linearly sliding part is kept inside 162 a self-designed *emission test chamber*, with dimensions, 0.5 m \times 0.3 m \times 0.6 m, (details in Le 163 Bihan et al.²⁸). It helps in preventing the abrasion apparatus' motor emissions from 164 interfering in the test results. The sampling of the generated aerosol particles is done inside 165 the proximity of a radial symmetric hood (volume of 713 cm³). By employing such a hood, 166 167 the aerosol particles losses due to their deposition on the surfaces can be minimized. The other advantage includes increase in the aerosol particles number concentration due to a 168 relatively lower volume of the hood with respect to the emission test chamber. Thanks to this 169 170 set up, a real time characterization and analysis of the particle aerosols getting generated during the abrasion wear can be done experimentally in terms of their number concentrations, 171 size distributions, elemental compositions and shapes. According to Kulkarni et al.⁵, the 172 number concentration of ENM aerosols can be defined as "the number of ENM present in 173 unit cubic centimeter of air". Similarly, the size distribution of ENM aerosols is "the 174 relationship expressing the quantity of an ENM property (usually number and mass 175 176 concentrations) associated with particles in a given size range".

177

A Condensation Pparticle Counter (CPC; measurable size range: 4 nm to 3 μ m) measures the 178 aerosol particles number concentration (PNC). An The Aerodynamic Pparticle sSizers (APS; 179 measurable size range: 15 nm0.5-20 µm) and Scanning Mobility Particle Sizer (SMPS; 180 measurable size range: 15 600 nm) measure the particle size distribution (**PSD**). An aerosol 181 particles sampler (described in details by R'mili et al.³⁰) is used for the particle collection 182 through filtration technique on a porous copper mesh grid which can be used later in 183 Transmission Electron Microscope (TEM) for various qualitative analyses of the released 184 185 particles.

(ii) The environmental solicitation can be simulated through accelerated artificial weathering 186 in a weathering chamber, shown in figure 3. As shown by Shandilya *et al.*³¹, the weathering 187 conditions can be kept in conformity with the international standards or be customized 188 189 depending upon the type of simulation. The UV exposure is provided via xenon arc lamp (300-400 nm) installed with an optical radiation filter. The action of rain is simulated by 190 spraying deionized and purified water onto them. A reservoir is placed beneath the test 191 192 samples to collect the runoff water. The collected water or leachate can be used later to perform the ENM leaching analysis. 193

- 194
- 195 [Place figure 3 here] 196

PROTOCOL 197

198

NOTE: The technique presented in the Protocol here is not only limited to the presented test 199 samples but can be used for other samples as well. 200

201		
202	1. Aı	tificial weathering [CEREGE platform, Aix en Provence]
203	1.1)	Take a 250 ml sample of the deionized and purified water to be sprayed in a beaker.
204		Immerse the tip of the water conductivity meter into the water. Note the water
205		conductivity. Repeat the process and note the water conductivity each time.
206		
207		NOTE: According to the ISO 16474^{32} , it should never be higher than 5 µS/cm.
208		
209	1.2)	After measuring the conductivity, connect the water source to the reservoir of the
210)	weathering chamber present underneath the stainless steel hood (shown in figure 3)-
210		"entering chamber present anderneauf the summess steer nood (shown in figure 3).
212	1 2)	Connect the overflow spout on the back of the chember to a drain enough
212	1.5)	a base pipe
213		a nose pipe.
214	1 1	
215	1.4)	Place the nanocoating samples to weather (details are provided later in the <i>Results</i>)
216		section) inside into the stainless steel hood and close the door. To enable a statistical
217		evaluation of the results, use a minimum of three identical nanocoating and
218		reference samples.
219		
220	1.5)	On the digital console, present on the front of the weathering chamber, select a two
221		hours cycle composed of 120 min of UV light, 102 min dry and 18 min water spray.
222		
223	1.6)	Enter the number of cycles equal to 2658 which corresponds to 7 months.
224	1.0)	Litter the number of ejetes equal to 2000 which corresponds to 7 montaist
225	17)	Choose the irradiance level of the venon arc lamp equal to $60 \pm 5 \text{ W/m}^2$
225	1.//	~ 10000 m ~ 11000 m ~ 1000
226		
226	18)	Set the ambient temperature at 38 °C
226 227	1.8)	Set the ambient temperature at 38 °C.
226 227 228	1.8)	Set the ambient temperature at 38 °C.
226 227 228 229	1.8) 1.9)	Set the ambient temperature at 38 °C. Start the weathering test by pressing the LAUNCH button on the console.
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226 227 228 229 230 231 232 233 234 235 236 237 238 239 240 241 242 243 244 245 246 247	 1.8) 1.9) 2. Al 2.1) 2.2) 2.3) 2.4) 	Set the ambient temperature at 38 °C. Start the weathering test by pressing the LAUNCH button on the console. Drasion and ENM aerosols characterization [INERIS S-NANO Platform, Verneuil] NOTE: Before using, the particle aerosol characterizing instruments i.e. CPC, APS and SMPS, they are pre-verified verify the particle aerosol characterizing instruments on a calibration bench of INERIS S-NANO Platform which comprises of separate and already installed reference counter parts. By following a specific protocol, the ensure that the instruments are ensured to be working properly. Assemble all the units and instruments shown in the experimental set-up and make the necessary connections as shown in figure 2 (details on the units and setting up of instruments are provided in Shandilya <i>et al.</i> ³³) Switch on the circulation of the particle free air inside the nanosecured workpost by pressing the FLUX ON button. Make this particle free air to pass through the emission test chamber by opening the chamber and keeping it open inside the nanosecured work post.
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226 227 228 229 230 231 232 233 234 235 236 237 238 239 240 241 242 243 244 245 246 247 248 249	 1.8) 1.9) 2. Al 2.1) 2.2) 2.3) 2.4) 	 Set the ambient temperature at 38 °C. Start the weathering test by pressing the LAUNCH button on the console. Drasion and ENM aerosols characterization [INERIS S-NANO Platform, Verneuil] NOTE: Before using, the particle aerosol characterizing instruments i.e. CPC, APS and SMPS, they are pre-verified verify the particle aerosol characterizing instruments on a calibration bench of INERIS S-NANO Platform which comprises of separate and already installed reference counter parts. By following a specific protocol, the ensure that the instruments are ensured to be-working properly. Assemble all the units and instruments shown in the experimental set-up and make the necessary connections as shown in figure 2 (details on the units and setting up of instruments are provided in Shandilya <i>et al.</i>³³) Switch on the circulation of the particle free air inside the nanosecured workpost by pressing the FLUX ON button. Make this particle free air to pass through the emission test chamber by opening the chamber and keeping it open inside the nanosecured work post. To set up the experimentIn the present experimental set up, connect the CPC particle counter is directly connected to the emission test chamber to measure the instantaneous

- 251 counter shows the concentration value directly. While the particle free air is passing through the chamber, continue to monitor this instantaneous number concentration 252 value until it drops to zero. In this way, ensure that the chamber can be assured to beis 253 free of any background particle. 254 255 2.5) In the meantime, chamfer the edges of the standard cylindrically shaped abradant (6)256 mm diameter with 2 cm length; SiC abrasive particles with an average size of 6 µm 257 embedded in clay matrix) by gently turning its one end in a to and fro motion inside 258 the slot using of a tool provided with the abrasion apparatus. 259 260 2.6) Using a digital balance with a measurement precision of at least 0.001 g, Wweigh 261 the abradant and sample to be abraded (three commercial nanostructured products in the 262
- 265 2.7) Once done, fix the chamfered abradant to the vertical shaft of the abrasion apparatus266 through a chuck present at its bottom.

present case) with a with a measurement precision of at least 0.001 g.

- 2.8) Place the nanostructured product to be abraded gently beneath the fixed abradant and
 make the necessary arrangements to firmly fix its position on the mounting system.
- 271 2.9) Open the aerosol sampler and, by using a tweezer, place a copper mesh grid inside the272 slot with its brighter side upwards. Put a circular ring over the grid to fix it.
- 2.10) Close the sampler and connect it to a pump via a filter on one end (i.e. towards darker
 side of the grid) and to the particle source on the other end (i.e. towards brighter side of
 the grid). Mount the required normal load on the vertical shaft using the dead weights.
- 278 2.11) Through CPC the particle counter, check if the background particles concentration inside the open chamber has dropped to zero. If not, wait for it. If yes, close the door of the emission test chamber.
- 282 2.12) Via the digital consoles on the instruments, manually set the flow rates of CPC-the
 283 particle counter equal to 1.5 1/min with 1 s of sampling time, SMPS and the sizers
 284 equal to 0.3 1/min with 120 s of sampling time and APS equal to 5 1/min with 5 s of
 285 sampling time.
- 287 2.13) Set the total sampling duration at 20 min for all these three instruments. Set the abrasion duration and speed equal to 10 min and 60 cycles per minute respectively in the abrasion apparatus.
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- 2.14) Connect the strain gauge to the dynamic strain gauge amplifier. Connect the dynamic
 strain gauge amplifier to the computer which shall be used for the data acquisition using
 software installed in it.
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- 295 2.15) Open the software.
- 296297 2.16) Click NEW DAQ PROJECT to open a new data acquisition file.
- 298299 2.17) Stop the option for live data acquisition by clicking LIVE UPDATE
- 300

301 302	2.18) Click 0 EXECUTE to set the reference signal value equal to zero.
302 303 304	2.19) Switch back on the live data acquisition by clicking LIVE UPDATE.
305 306	2.20) Click VISUALIZATION to choose the mode of data representation.
307 308	2.21) Click NEW to open the templates.
309 310	2.22) The option SCOPE PANEL can be chosen, for example.
311 312 313	2.23) Start the data acquisition in CPC, APS and SMPSthe particle counters and sizers at once.
314 315	2.24) After a delay of approx. 5 min, start the abrasion.
316 317 318	2.25	Click START in the data acquisition software window to acquire the strain gauge signals corresponding to the ongoing abrasion.
319 320	2.26) After 2 min, switch on the pump connected to the MPS.
321 322 323	2.27) Keep the pump running for 2-4 min depending upon the quantity of the emission of the aerosol particles.
324 325	2.28) Once the abrasion stops, switch off the data acquisition by clicking STOP.
326 327	2.29) Save the acquired data by clicking SAVE DATA NOW
328 329 330 331	2.30) After the counter and sizers CPC, APS and SMPS stop acquiring data, open the emission test chamber and weigh again the abradant and abraded nanostructured product.
332 333	2.31) Continue the entire process for every abrasion test.
334 335 336	2.32) Once the abrasion tests are done, the three particle aerosol characterizing instruments are once again verified on the calibration bench of INERIS S-NANO Platform.
337	3.	TEM analysis of the liquid suspensions- Drop deposition technique [INERIS
338	$\frac{can}{3}$	Prenare a 1% volume diluted aqueous solution of the liquid suspension by adding 1 part
340 341	5.1)	of the suspension in 99 parts of the filtered and de-ionized water.
342 343	3.2)	Open the cover of the glow discharge machine
344 345	3.3)	Set the following operating conditions: 0.1 mbar, 45 mA, 3 min duration.
346 347 348	3.4)	In order to make a TEM copper mesh grid hydrophilic by its plasma treatment, put it on the metal stand. Close the cover and start the motor. After 3 min, it stops automatically.

- 349 3.5) Take out the hydrophilic turned mesh grid using a tweezer. Place it gently with its
 brighter side up. Deposit a drop of the diluted solution (8 μl approx.) onto the
 hydrophilic mesh grid using a syringe.
- 3.6) Allow the mesh grid to dry in a closed chamber so that the water content gets
 evaporated and the constituent particles rest deposited on the grid. Make sure that the
 mesh grid doesn't get charged with the stray particles.
- 357 3.7) Once ready, put the grid in the TEM probe and carry out the microscopic analysis.
- 3.8) If the grid appears too laden with particles to analyze, lower the dilution percentage and volume of the deposited drop. Modify the volume of the deposited drop depending on the particles number observed by TEM microscopy. The maximum volume an operator is able to deposit is approximately equal to 12 μl.

364 **REPRESENTATIVE RESULTS**

365 Test Samples

The protocols presented in the article were applied to three different commercial nanostructured products. A focus is put here on the details of the experimental approach:

368 (a) alumino-silicate brick reinforced with TiO_2 nanoparticles, (11 cm x 5 cm x 2 cm). It finds 369 its frequent application in constructing façades, house walls, wall tiles, pavements etc. Its 370 material properties along with a scanning electron microscope image are shown in table 1 and 371 figure 4 respectively.

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373 [Place figure 4 here]

374 [Place table 1 here]

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(b) Photocal Masonry and Tipe E502, Pphotocatalytic nanocoatings. The two consisting of 376 anatase titanium dioxide nanoparticles with a PMMA and alcoholic base as dispersants 377 respectivelyin the former while an alcoholic base as dispersant in the latter. The 378 Transmission Electron Microscope (TEM) analysis of the two nanocoatings, shown in figures 379 5 (a) and (b), reveal average TiO₂ particle size equal to 8 ± 4 nm in the former case while 25 380 \pm 17 nm in the latter. Also, two distinct phases contributed by the dispersant (in grey color) 381 and incorporated TiO_2 nanoparticles (in pitch black color) can also be observed. The volume 382 percentages of titanium dioxide nanoparticles in the two nanocoatings are same and equal to 383 384 1.1%. The Energy dispersive X-ray analysis (EDX) of the elemental composition of the two 385 nanocoatings, obtained after following the protocol for the drop deposition technique, show similar observations i.e. C (60 to 65% in mass), O (15 to 20% in mass) and Ti (10 to 15% in 386 387 mass). It should be noted that both nanocoatings are manufactured specifically for applications on external surfaces of the buildings which are generally porous like brick, 388 concrete, etc. Therefore, the substrate chosen for the nanocoating application was a 389 commercial plain masonry brick (11 cm \times 5 cm \times 5 cm). 390

- 391
- 392 [Place figures 5 (a) and (b) here]

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(c) NANOBYK-3810, a tTransparent glaze additive consisting of nanoparticles of CeO₂
 having a primary size of 10 nm. It is dispersed in the glaze with 1.3% volume
 percentage. Such glaze which is generally applied on externally lying painted wooden
 surfaces to impart protection towards their eventual discoloration and weathering with time.
 It consists of nanoparticles of CeO₂ having a primary size of 10 nm and dispersed in the glaze

with 1.3% volume percentage. In figures 6 (a) and (b), TEM image and elemental
 composition analysis of a sample drop are shown respectively.

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[Place figures 6 (a) and (b) here]

404 Emission from the nanostructured brick

The evolution of the total worn mass of the nanostructured brick (M_t) during abrasion is shown with respect to F_N in figure 7. For each value of F_N , the abrasion test has been repeated thrice. This evolution appears to follow a linear path up to $F_N = 10.5$ N after which it unexpectedly increases for the higher loads. The standard deviations, measured in the values of the worn mass, range from 0 to 0.023 g. The worn mass of the abradant during each abrasion test was less than 2% that of the brick, therefore negligible.

411

412 [Place figure 7 here]

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414 In figure 8, the unimodal PSD of the emitted aerosol particles (as measured by SMPS and 415 APS) are shown for different values of F_N . For each value, the abrasion test has been 416 repeated thrice. With an increasing F_N , the mode of the PSD is also increasing. However, 417 beyond 10.5 N, the number concentration peak or the maximum particle number 418 concentration remains stagnant at ~645 cm⁻³.

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In figure 9 (a), the evolution of the total PNC is shown with respect to F_N . For the particles having sizes in the range of 20–500 nm (measured using SMPS), it appears to increase up to 10.5 N after which it starts decreasing. For 0.5–20 µm size range (measured using APS), it increases continuously. However, it seems to approach a constant value beyond 10.5 N. However, the behavior of total PNC with respect to the increasing F_T , shown in figure 9 (b) is different as it increases monotonously. A similar observation can be observed for the PSD modes too.

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430 *[Place figures 9 (a) (b) here]*

[Place figure 8 here]

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For the TEM analysis of the sampled aerosol particles which were collected on a mesh grid during the abrasion at 4 different values of F_N , the sizes of 50 different aerosol particles were measured for each grid, and their average sizes were determined in each case. Table 2 shows the average values. A clear increase in the average size of the sampled aerosol particles can be seen with the increasing F_N .

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- 438 [Place table 2 here]
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440 Emission from the photocatalytic nanocoatings

To test the emission of aerosol particles from the photocatalytic nanocoatings, abrasion tests 441 of their weathered and non-weathered test samples were done. The results pertaining to their 442 443 non-weathered samples are presented first. The PNC curves obtained when the 4 layered nanocoatings' test samples were abraded under a normal load of 6 N are shown in the figures 444 10 (a). The test was repeated thrice under same conditions. For uncoated reference, the 445 446 repetition was done on the same brick. In the figure 10 (a), the abrasion starts at t = 240 s and 447 ends at t = 840 s. Before and after this time interval (t = 0 to 240 s), the system is idle. The 448 nanocoating Tipe E502 with alcoholic base seems to impart no difference on the PNC when 449 it is compared with the uncoated reference. The two have almost the same PNC levels. Since the nanocoating E502-probably gets rubbed off completely without providing any resistance, 450 the PNC attains its maximum value ($\approx 200 \text{ cm}^{-3}$) soon after the abrasion starts. The standard 451 deviation ranges from 5 to 16 cm⁻³. For the nanocoating Photocalwith PMMA, the PNC is 452 initially low ($\approx 14 \text{ cm}^{-3}$) due to a probable resistance of the nanocoating against abrasion. 453 However, this resistance continues up to a certain point (t = 624 s) after which it may start 454 getting rubbed off. As a result, the PNC starts increasing gradually. It attains the same value 455 as for the other nanocoating Tipe E502 or the reference towards the end of the abrasion. The 456 standard deviation in the values measured for the nanocoating Photocal-with PMMA varies 457 458 from 0.7 to 27 cm^{-3} .

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460 *[Place figures 10 (a) (b) here]*

462 In figure 10 (b), the PSD of the emitted aerosol particles is shown. The nanocoating Tipe 463 E502with alcoholic base seems to have no effect on the PSD either except the shift of the 464 size mode towards smaller particle sizes $(154 \pm 10 \text{ nm})$. The standard deviation in the PSD 465 measured in this case changes from 0.2 to 16 cm⁻³. The nanocoating Photocal-with PMMA 466 considerably drops the peak of the PSD curve by a factor of ~30 rendering the particle 467 emission totally insignificant. The standard deviation measured here is 8 cm⁻³ maximum.

In figure 11 (a), effect of increasing F_N has been shown on a 4 layered Photocal-nanocoating 469 sample with PMMA. The abrasion commences at t = 240 s and ends at t = 840 s. For a clear 470 view of the PNC, between t= 240 s and t= 480 s, a zoomed view in figure 11 (a1) is also 471 shown. The PNC increases with normal load. The same pattern continues in figure 11 (b) for 472 a 4 layered Tipe E502nanocoating sample with the alcoholic base too. While measuring the 473 474 PSD in case of Photocalfor the nanocoating with PMMA, the SMPS and APSPSD showed very low concentrations which were even close to their particle detection thresholds. Hence, 475 the two particle sizers were not employed further. But for Tipe E502the nanocoating with 476 alcoholic base, there were no such problems. Thus, tThe PSD for Tipe E502in this case is 477 shown in figure 11 (c). Three unimodal distributions with increasing size modes (i.e. 154 nm 478 to 274 nm to 365 nm) and increasing concentration peaks can be seen for increasing normal 479 480 loads.

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482 [*Place figures 11 (a), (a1), (b) and (c) here*]

484 The number of layers also has a substantial effect on PNC. The figure 12 demonstrates this effect where two samples, having 2 and 4 layers of **Photocalthe nanocoating with PMMA**, 485 are tested for $F_N = 6$ N. The abrasion commences at t= 240 s and ends at t= 840 s. The PNC is 486 always lower when a 4 layersed sample of the nanocoating (std. deviation: 2 to 27 cm⁻³) is 487 abraded as compared to the 2 layersed one (std. deviation: 13 to 37 cm⁻³) or an uncoated 488 reference. Both sets of layers seem to provide resistance towards abrasion. However, in the 489 case of Tipe E502the nanocoating with alcoholic base, both 2 and 4 layersed samples hadve 490 similar PNC. 491

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493 [Place figure 12 here]

495 | The SEM observations of the 4 layered Photocal samplenanocoating with PMMA were also 496 done at the end of the abrasion. The figure 13 shows the observation. An unabraded coated 497 surface (marked A) had an average Ti content of $\sim 12\%$ (in mass). For the abraded part 498 (marked B), the average Ti content lowers down to $\sim 0\%$ (in mass), thus, completely 499 exposing the brick surface.

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501 [Place figure 13 here]

Hence, a 4 layered sample of Photocalnanocating with PMMA has performed remarkably 503 well as compared to its 2 layered counterpart or Tipe E502the other nanocoating, including 504 its both 2 and 4 layersed of nanocoatingsamples. Considering this observation, some 4 505 layered samples of Photocal of the nanocoating with PMMA were also exposed to the 506 artificial accelerated weathering prior to their abrasion. In figures 14 (a)-(e), one may see a 507 deteriorating effect of the weathering of the 4 layered Photocal sample. A continuous and 508 integrated form of the nonweathered nanocoated in <u>sample</u> can be observed in figure 14 (a). 509 510 A progressive deterioration of the nanocoating via cracking can be then observed in the successive figures i.e. figures 14 (b), (c), (d) and (e). On the contrary, an uncoated reference 511 sample shows no such effects. The drying stress due to water content evaporation and gradual 512 embrittlement of the polymeric binder present in the nanocoating during its interaction with 513 UV rays result in such a deterioration (White³⁵, Murray³⁶, Dufresne et al.³⁷, Hare³⁸ 514 Tirumkudulu and Russel³⁹). The EDS analysis of the weathered nanocoatinged sample 515 surfaces via elemental mapping between Ti (contributed by the nancoating) and Ca 516 (contributed by the brick) is shown in figures 14 (f)-(j). In the figure, an almost stagnant Ti 517 content on the surface (average value ~16.1%) can be observed with an increasing Ca 518 content and hence the exposed surface. One of the major implications of this result can be the 519 520 shrinkage of nanocoating with weathering.

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522 [*Place figures 14 (a)-(j) here*]

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The quantification of the TiO_2 nanoparticles emission in the water was carried out at the 524 intervals of 2, 4, 6 and 7 months of weathering. For this 100 ml samples of leachate were 525 taken from the collected runoff water and analyzed using an Inductively Coupled Plasma 526 Mass Spectrometry (ICP-MS). Table 3 shows ICP-MS's operating conditions. We found that 527 the Ti was found to be always below the threshold detection value (= 0.5 µg/l) in the sample 528 529 volume. This observation leads to the conclusion that despite the deterioration by weathering, the nanocoated sample surfaces arenanocoating is still strongly bound to resist their leaching 530 into the runoff waters. 531

532

533 [Place table 3 here]

534 The weathering was followed by the abrasion. of both uncoated reference and nanocoated 535 536 samples of Photocal. The figures 15 (a) and (b) show the results of TEM analysis of the sampled aerosol particles, during the first 2 min of abrasion of the 4 and 7 months weathered 537 Photocal samples nanocoating under the same sampling conditions. A qualitatively higher 538 deposition of aerosol particles on the mesh grids can be observed in the case of latter. The 539 polydispersed aerosol particles can be observed upon higher magnification. Even though we 540 weren't able to quantify, but a significant amount of free nanoparticles of TiO2 (i.e. Ti mass> 541 90%) was observed when 7 months weathered samples werenanocoating was abraded 542 (figure 15 (c) (d)). This result differs from the findings of non-weathered nanocoatings and 543 various other studies like Shandilya *et al.*¹⁵, Golanski et al.²³, Göhler *et al.*²⁹, Shandilya *et* 544 al.³³. Hence, it is of more particular interest. In previously obtained results for non-weathered 545 nanocoatings and other mentioned studies, a large fraction of the emitted aerosols composed 546 of the nanomaterial in the matrix-bound state and not in the free state. 547

549 [Place figures 15(a)-(e) here]

550 In the figure 15 (e), the variations in the percentages of the three elements- C, Ti and Ca are 551 shown when the weathering duration reaches 7 months from 4 months. A clear effect of the 552 polymer embrittlement can be observed with a drop in the C content from 56% to 12%. This 553 drop directly implies the reduction in the presence of the matrix around the emitted aerosol 554 particles. An increase from 7% to 55% in the Ti content signifies an increase of Ti 555 concentration in the emitted aerosol particles. The exposed surface of the underlying brick, 556 557 after 7 months of weathering, yields some aerosol particles too upon abrasion. As a result, some aerosol particles from the brick are also observed after 7 months of weathering. 558 Hence, the weathering duration has a direct impact on the size and chemical composition of 559 560 the aerosol particles.

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562 [*Place figures 16 (a)-(d) here*]

564 The figures 16 (a)-(d) show the results on PNC and PSD of the aerosol particles sampled within the volume of the sampling hood. In figures 16 (a) and (b), starting at t= 120 s and 565 continuing until t = 720 s, the abrasion of the uncoated reference samples yielded a constant 566 and weathering duration independent PNC ($\sim 500 \text{ cm}^{-3}$; standard deviation 5–16 cm⁻³; 567 repeated thrice). Therefore, the artificial weathering has no apparent effect on emitted aerosol 568 particles from the uncoated reference-sample. However, in the case of the Photocal 569 nanoacoatingsamples, a clear effect of the weathering duration can be observed as the PNC 570 increases with weathering duration. Except for 6 and 7 months, the nature of its variation 571 with time is also strikingly similar i.e. initial ascension, followed by stagnation, then 572 573 ascension again, and the final stagnation. For 6 and 7 months weathered samples, there is an immediate bump in the concentration as soon as the abrasion starts. This initial bump in the 574 concentration is even higher than that of the reference-sample. However, after t=360 s, it 575 tends to come back to the referencesame level as that of the reference sample. This 576 difference in the nanocoating behavior with respect to the abrasion can be explained on the 577 basis of its removal mechanism during abrasion. Until 4 months of the weathering, the 578 nanocoating is believed to be strong enough to resist its abrasion. As a result, it gets worn 579 slowly and hence, the number concentration of the emitted aerosols increases slowly. 580 However, after 6 and 7 months of the weathering, the nanocoating is lumpy (as already seen 581 in the figure 14 (e)) as possibly loosely attached to the brick's surface. As a result, as soon as 582 583 the abrasion starts, these nanocoating lumps get uprooted easily which shows a bump in the number concentration of the emitted aerosol particles. The PSD of the emitted aerosol 584 particles for the reference sample (figure 16 (c)) shows no apparent effect of the weathering 585 (mode alternating between 250 and 350 nm; PNC \approx 375 cm⁻³; standard deviation 0.2–8 cm⁻³). 586 In figure 16 (d), the particle size distribution is shown for the **Photocal nanocoat**samplesing 587 that correspond to the first phase during which the EAPNC is stagnant. This figure does not 588 589 show any curve for 6 and 7 months weatheringed test samples because there is no first stagnant phase for them. As one may see clearly, there is an increase in the size mode as well 590 as maximum EAPNC. 591

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593 Emission from the glaze

594 Contrary to the aerosol particles emission observations in the case of the reinforced bricks 595 and photocatalytic nanocoatings, the two layers of glazed wooden samples were found to be

596 non-emissive during their abrasion when $F_{N}=6$ N. The number concentration of the emitted

597 598 599		aerosol particles, obtained using CPC 3775the particle counter, was always found to be less than 1 cm^{-3} , hence insignificant.
600		FIGURE LEGENDS:
601		Figure 1 : The original form of Taber 5750 linear abrasion apparatus (b) the replica of the
602		steel bar in aluminum mounted with the strain gauge at top
603		21
604		Figure 2 : Experimental set-up (Shandilya <i>et al.</i> ³¹)
605		
606		Figure 3: Suntest XLS+ weathering chamber
607		
608		Figure 4 : SEM image of the nanostructured alumino-silicate brick (Shandilya <i>et al.</i> ³³)
609		
610 611		Figure 5 : TEM analyses of the morphology of the nanoparticles present in the nanocoating with (a) Photocal Masonry [®] – PMMA and (b) Tipe E502 [®] alcoholic base as dispersant
612		(Shandilya <i>et al.</i> ³³)
613		
614		Figure 6: (a) TEM and (b) Elemental composition analysis of NANOBYK-3810
615		
616		Figure 7: Variation of the total worn mass of the brick with increasing normal load
617		(Shandilya <i>et al.</i> ³³)
618		
619		Figure 8: Particle size distribution (PSD) of the emitted aerosol particles as a function of
620		normal load (Shandilya <i>et al.</i> ³⁵)
621		
622		Figure 9 : (a) Total emitted aerosol particles number concentration (PNC) of the aerosol $\frac{1}{24}$
623		particles as a function of normal load (Shandilya <i>et al.</i> ³⁴) (b) Total PNC and PSD mode as a
624		function of tangential load
625		
626		Figure 10: (a) PNC variation with time (b) PSD of the aerosol particles emitted during the
627		abrasion of 4 layered layers of the nanocoating samples under 6 N of normal load (note: all
628		the curves are mean curves obtained from 3 repeated tests) (Shandilya <i>et al.</i> ³³)
629		
630		Figure 11 : (a) PNC variation with time for 4 layereds of Photocal-nanocoating with PMMA
631		and (b) Tipe E502 samplealcoholic base; (a1) zoomed view; (c) PSD of the aerosol particles
632		emitted during the abrasion of 4 layered layers of Tipe E502 samplenanocoating with
633		alcoholic base (note: all the curves are mean curves obtained from 3 repeated tests)
634		(Shandilya <i>et al.</i> ³³)
635		
636		Figure 12: PNC variation with time for 2 and 4 layersed of Photocal samples nanocoating
637		with PMMA (note: all the curves are mean curves obtained from 3 repeated tests) (Shandilya
638		et al. ⁵⁵)
639	1	
640		Figure 13: SEM image and EDX analysis of the coated and abraded parts of the Photocal
641		nanocoating with PMMAsample; part (A): unabraded coated surface; part (B): abraded
642		(Shandilya <i>et al.</i> ³³)
643	ı	
644	I	Figure 14 : Microscopic analysis of progressively deteriorating Photocal samplenanocoating
645		(Shandilya <i>et al.</i> ³¹)
646		

Figure 15: TEM image of aerosol particles emitted from the abrasion of (a) 4 months and (b)
7 months weathered Photocal-nanocoatingsamples (c, d) free nanoparticles emitted from the
abrasion of 7 months weathered Photocal samples nanocoating (e) Chemical analysis of
aerosol particles emitted from the abrasion of 4 and 7 months weathered Photocal
samplesnanocoating (Shandilya *et al.*³¹)

653 **Figure 16**: PNC and PSD during the abrasion of weathered reference and Photocal 654 **nanocoatingsamples**. The abrasion takes place for t = 120-720 s in panels (a) and (b). 655 (Shandilya *et al.*³¹)

- **Table 1**: Material properties of the nanostructured alumino-silicate brick
- 659 **Table 2**: Average aerosol particle size of the sampled aerosol particles at different values of 660 F_N
- 662 **Table 3**: Operating conditions of ICP-MS

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665 **DISCUSSION:**

In the present article, an experimental investigation of the nanosafety-by-design of 666 commercial nanostructured products is presented. The nanosafety-by-design of any product 667 can be studied in terms of its PNC and PSD when it is subjected to mechanical stresses and 668 669 environmental weathering. The products chosen for the study are alumino-silicate brick reinforced with TiO₂ nanoparticles, glaze with CeO₂ nanoparticles and photocatalytic 670 nanocoatings with TiO₂ nanoparticles i.e. Photocal Masonry[®] & Tipe[®] E502. These products 671 672 are easily accessible to the customers in the commercial market and well associated with their daily lives. Therefore, their investigation towards their nanosafety-by-design is crucial. 673

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During the abrasion of the nanostructured brick, a critical role of the normal load, F_N , was 675 observed in terms of PNC and PSD. With an increase in its value, the average size of the 676 emitted aerosol particles increases too. When $F_{N} \leq 10.5$ N, the emitted aerosol particles are 677 mainly composed of smaller sized aerosol particles (< 365 nm). Beyond 10.5 N, more and 678 bigger-sized aerosol particles start being generated. In the latter case, most of the emitted 679 aerosol particles have more tendency to deposit on the surface as debris rather than to 680 aerosolize. Hence, after increasing initially, the PNC either decreases or attains a constant 681 682 value beyond a critical value. Considering such a critical role, F_N = 10.5 N can be termed as critical normal load value of F_N i.e. $(F_N)_{cr}$. The authors believe that the value of $(F_N)_{cr}$ is 683 exclusively material dependent. However, further tests are still to be carried out to confirm 684 685 this hypothesis.

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It is well known that any solid surface is composed of the microscopic identities or waviness 687 which induce roughness to it. They are called surface *asperities*. Each individual asperity is in 688 contact with each other. Considering this fact, one may hypothesize that when the value of 689 F_N is lower than $(F_N)_{cr}$, the fracturing of the surface asperities takes place in such a way that 690 it favors the generation of lower wear mass and smaller-sized particles. Such a case can be 691 imagined if the fracture passes through the asperity, thus, disintegrating it in a number of 692 smaller fragments. This can be compared with a trans-granular fracture in crystalline solids. 693 694 But when F_N is higher than $(F_N)_{cr}$, the fracturing of the surface asperities take place in such a way that it favors the generation of higher wear mass and bigger-sized aerosol particles. The 695 696 concentration of the smaller-sized aerosol appears to either remain constant or decrease. Such

a case can be imagined if the fracture passes along the boundary of the asperities, thus,
cutting them out of the surface. This can be compared with an *inter-granular fracture* in
crystalline solids.

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Opposite to the brittle fracture behavior of the brick surface asperities, the porous fibrous nature of the glazed wooden surfaces has a porosity dependent emission behavior, as explained by Shandilya *et al.*⁴⁰. The non emissivity of these test samples is in direct agreement with the simulated insignificant emissions obtained in Shandilya *et al.*⁴¹.

706 During the abrasion of the two non-weathered photocatalytic nanocoatings, we found that the emitted ENM are never in their pristine form, but rather embedded inside the dispersant 707 matrix of the nanocoating. Based on the results, we also conclude that one may achieve the 708 709 reduction in the PNC or ENM release from the nanocoatings by following either of the two or both remedies: (a) selection of a product having good interfacial adhesion with the substrate; 710 (b) increase in the number of coating layers on the substrate. A coating on the surface is 711 believed to act like a resistor to the externally applied mechanical stress which reduces its net 712 713 impact. By increasing the number of the coating layers, the resistance effect further improves. Also, the surface energy, one of the key parameters affecting PNC, as identified by Shandilya 714 *et al.*⁴⁰, lowers with increasing number of the layers. Since the surface energy is directly 715 proportional to the number of the released particles (Shandilya et al.⁴¹), therefore, its 716 717 lowering leads to the reduction in PNC.

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719 The environmental weathering, simulated via accelerated artificial weathering, was found to have a strong effect on the changes in the material properties. Hence, it also plays an 720 important role in deciding the nature and quantity of PNC or released ENM. In the literature 721 722 as well as in the present work, the environmental weathering is observed to bring deterioration of the product matrix. However, the extent of this deterioration depends upon 723 the type of the matrix and duration of the weathering. During the course of the experiments, it 724 is constantly observed that the occurrence of the ENM inside a matrix, during emission, 725 continues until the matrix has a high interfacial shear strength value. With increasing 726 weathering duration, there is a step-wise structural deterioration of the nanocoating which 727 leads to the decrease in the interfacial shear strength between the matrix and the ENM. As a 728 729 result, the emission of free ENM starts occurring. In such a case, if there is a flow of water over the surface, known as runoff, the leaching of these ENM in the runoff water is highly 730 probable (although not observed in the present case but it is still probable for higher 731 732 weathering durations). With a high specific surface area, these free ENM now accentuate a 733 potential risk in terms of nano-toxicity.

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735 One of the Unique Selling Propositionsignificance of our contribution towards a Nanosafety-by-design approach in studying the emission of nanoparticles during their 736 product lifetime is that it focuses on finding a weathering duration threshold beyond which 737 the chosen nanocoating has exceeded its nanosafe lifetime. (In the present case, it's 4 months 738 of accelerated weathering.) This is done through a continuous monitoring of the in-process 739 nanocoating state which allowed us to note the exact duration in which the nanocoating 740 741 started to deteriorate. This is the feature which distinguishes it from previous scientific studies as they deal with the concept of the environmental weathering by applying it on a test 742 sample for a predetermined duration with no in-process monitoring of the ongoing 743 744 weathering. The approach chosen in the study presented here allows for quantitatively 745 comparing experimentally measured nanosafety thresholds (i.e. nanosafe lifetimes) of different –but similar- nanoproducts (under similar accelerated life conditions). It is thus the
first step developing products on a Nanosafety-by-design basis.

A major limitation of the protocol presented for the ENM aerosols characterization is 749 that a fraction of these ENM aerosols get lost before they can be characterized for their 750 size and number. Such a loss can be attributed to various phenomena associated with 751 the aerosol dynamics like sedimentation, diffusion, turbulence in the air flow, inertial 752 deposition etc. which act on an aerosol particle simultaneously as soon as it gets emitted. 753 This loss is a direct function of the aerosol particle size. This aspect has been considered 754 in some previous publications like Shandilya et al.³¹, Shandilya et al.³³, Shandilya et al.³⁴. 755 However, the consideration approach has been reactive in these studies i.e. calculations 756 were done to approximately estimate the loss and the final experimental results were 757 758 modified on the basis of the calculation results. In the case of a preemptive approach, the experimental set-up should be modified accordingly to minimize the loss so that a 759 complete and accurate quantitative study of the emitted aerosol particles can be done. 760 This shall be the focus of our future studies. 761

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773 **DISCLOSURE:**

The authors have nothing to disclose.

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